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Command Differences VP9000 verses NF90

VP9000	NF90
IAmM0 Index to Absolute Zero Position	ImM0 Index to Absolute Zero Position
ImM0 Index to Positive Limit	ImM0 Index to Absolute Zero Position
LM0 Set Loop-to-marker at current location	L-0 Set Loop-to-marker at current location
Looping Range is 2 to 65,535	Looping Range is 2 to 255
Acceleration units are x 1000 steps/sec. ²	Acceleration units are x 2000 steps/sec. ²
Maximum Index distance= 16,777,215 Steps	Maximum Index distance= 1,048,575 Steps

The Following Commands are for the VP9000 Only

- IAmMx** Set Absolute Index distance, m=motor# (1,2,3,4), x= ±1 to ±16,777,215 steps
- IAmM-0** Zero motor position for motor# m, m= 1,2,3,4
- ImM0** Index motor until positive limit is encountered, m=motor# (1,2,3,4)
- ImM-0** Index motor until negative limit is encountered, m=motor# (1,2,3,4)
- LM-0** Resets the Loop-to-marker to the beginning of the current program
- LAx** Loop Always from beginning or Loop-to-marker x-1 times (x=2 to 65,535)
- LA-x** Loop Always from beginning or Loop-to-marker x-1 times, alternating direction of motor 1
- PAx** Pause x tenths of a second Altering output 1 high for duration of the pause, tenths of a millisecond when x is negative
- PMx** Select Program number x, x= 0 to 30
- PM-x** Select and clear all commands from Program number x, x= 0 to 30
- PM** Request the number of the current Program
- Jx** Jump to the beginning of program number x, x= 0 to 30
- JMx** Jump to the beginning of program number x and come back for More after program x ends, x= 0 to 30
- U10** Wait for a low on input 2
- U11** Wait for a low on input 2, holding user output 2 high while waiting
- U12** Wait for a keyboard key to jump to a program or continue: - key to jump to program #21, - key to jump to program #22, | key to jump to program #23, | key to jump to program #24, 0 or SEL key to proceed in current program
- U13** Wait for a button on Remote Control to jump to a program or continue: 1- key to jump to program #25, 1+ key to jump to program #26, 2- key to jump to program #27, 2+ key to jump to program #28, □ key to proceed in current program
- U14** User output 2 low (reset state)
- U15** User output 2 high
- U16** Wait for - key to be pressed on front panel keyboard
- U17** Wait for - key to be pressed on front panel keyboard
- U22** Wait for a keyboard key to jump to a program and come back, or continue: - key to jump to program #21 and come back, - key to jump to program #22 and come back, | key to jump to program #23 and come back, | key to jump to program #24 and come back, 0 or SEL key to proceed in current program
- U23** Wait for a button on Remote Control to jump to a program and come back, or continue: 1- key to jump to program #25 and come back, 1+ key to jump to program #26 and come back, 2- key to jump to program #27 and come back, 2+ key to jump to program #28 and come back, □ key to proceed in current program
- U30** Wait for a high to low transition on user input 1
- U31** Wait for a high to low transition on user input 1, holding user output 1 high while waiting
- U32** Wait for 1- button to be pressed on Remote Control
- U33** Wait for 1+ button to be pressed on Remote Control
- U40** Wait for a low to high transition on input 2
- U41** Wait for a low to high transition on input 2, holding user output 2 high while waiting
- U50** Wait for a high and low on user input 1 with debouncing for a mechanical push-button switch
- U51** Wait for a high and low on user input 1 with debouncing for a mechanical push-button switch, holding user output 1 high while waiting
- U60** Wait for a low and high on user input 2 with debouncing for a mechanical push-button switch
- U61** Wait for a low and high on user input 2 with debouncing for a mechanical push-button switch, holding user output 2 high while waiting
- U70** Zero counts in user programmable counter
- U71** Display user programmable counts "on"
- U72** Display user programmable counts "off"
- U73** Increment user programmable counter by one
- U90** Wait for a high and low on the Run connection I/O,4 with debouncing for a mechanical push-button switch
- G** Enable On-Line mode with echo off Grouping a <cr> with "A", "<", ">", "=", ":", "W", "O" responses; Also Go after waiting or holding
- T** Send position of motor 4 to host
- M** Request Memory available for currently selected program
- #** Request the number of the currently selected motor
- %** Requests encoder/motor status from last index, VP9000 sends: = when motor counts and encoder counts are equal, < when encoder counts are less than motor counts (motor stall), > when encoder counts are greater than motor counts (motor overshoot)
- *** Request the position when the last motor that was interrupted by a "D" command or user input 4