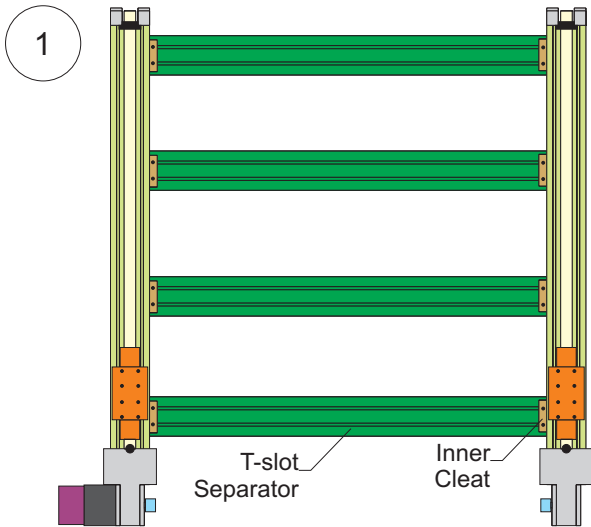
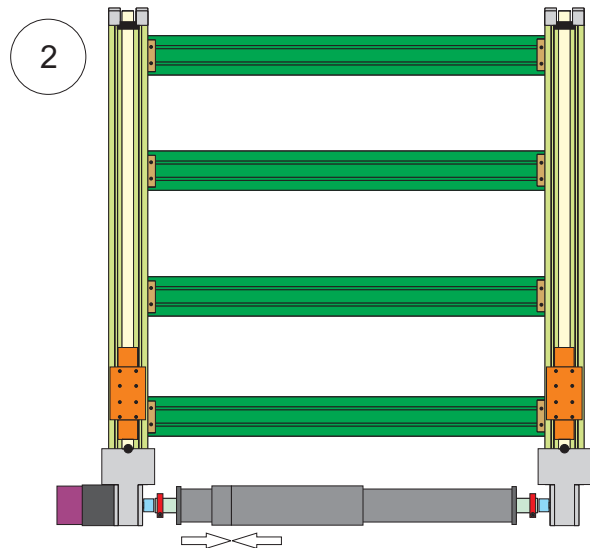


Parallel Coupled Assembly Instructions

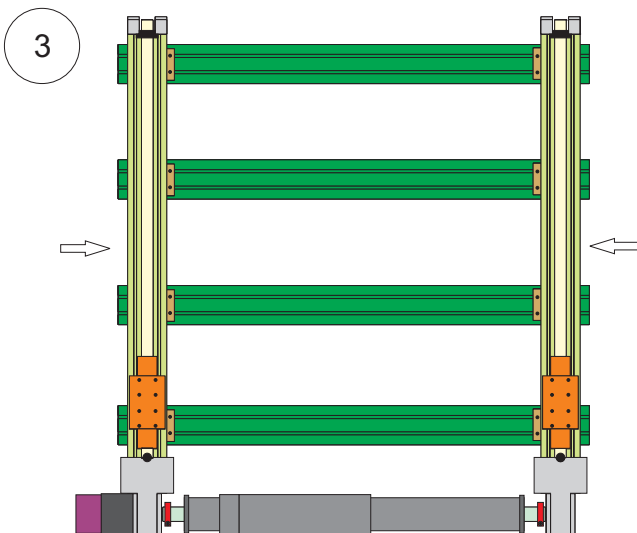
⚠ CAUTION Failure to follow proper assembly procedure may result in system binding, poor performance, premature wear, and permanent damage not covered by warranty



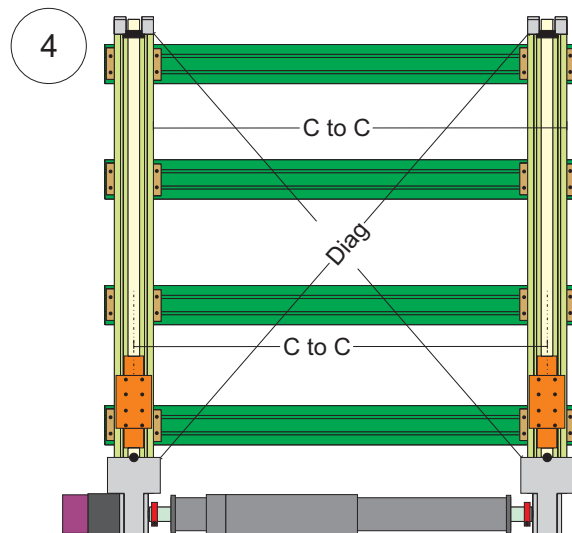
Loosely attach Inner Cleats to T-nuts,
Slide T-Nuts in Separators used for Outer
Cleats to ends of Separators,
Position Slides on T-Slot Separators
wide enough for Drive Shaft installation



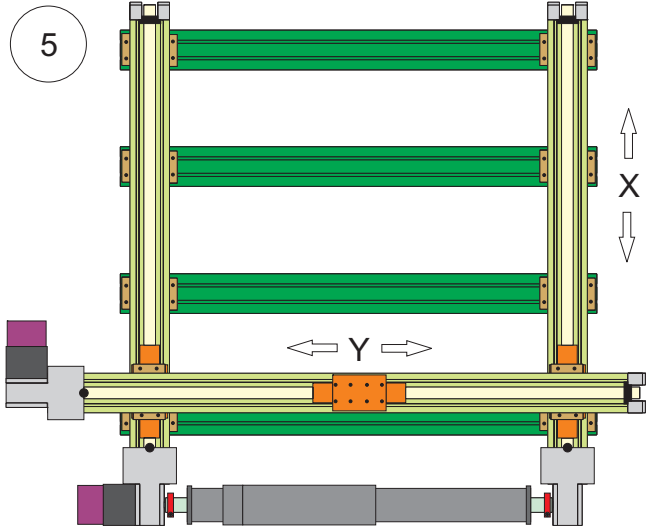
With Drive Shaft in Cover
compress Cover slip-joint to
expose ends of Shaft



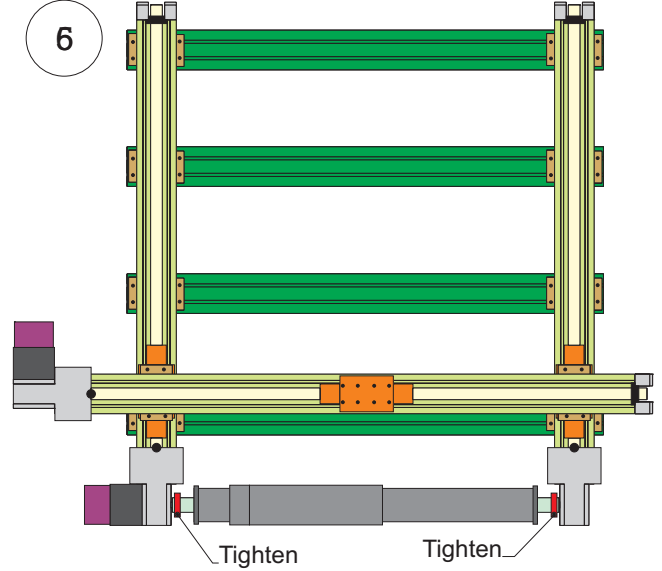
Carefully insert Drive Shaft on Hubs
and move Slides together
**CAUTION: SUPPORT SHAFT AT EACH
END TO PREVENT BENDING OF SHAFT/HUBS,
KEEP SLIDES PARALLEL**



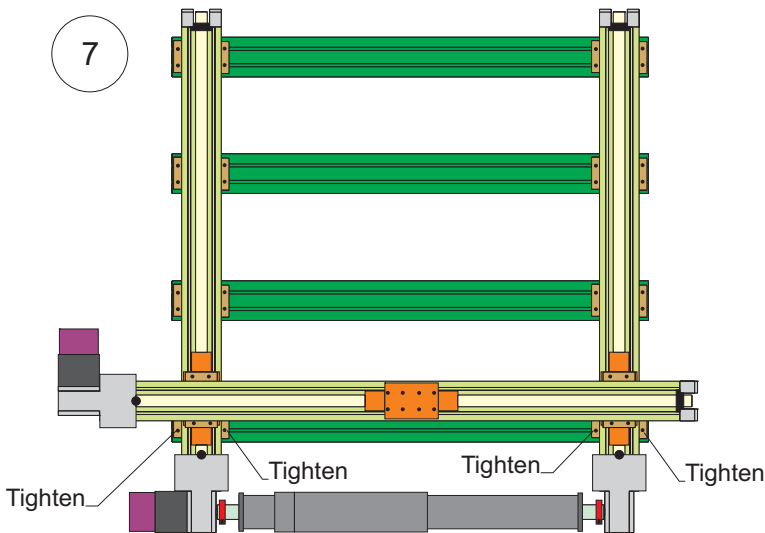
Finalize Slide position by measuring Center to Center
(C to C) and square by measuring (equal) diagonals,
Refer To packing slip/invoice for C to C distance,
Attach Outer Cleats & lightly tighten all cleats



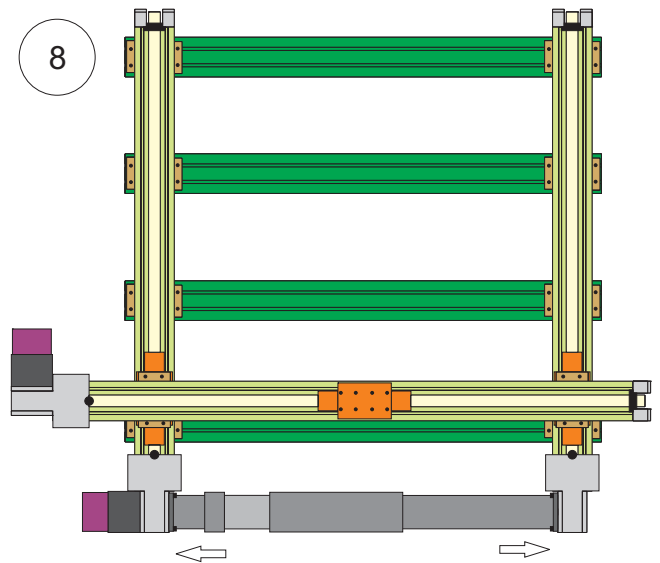
Attach Y Axis with 4 Cleats



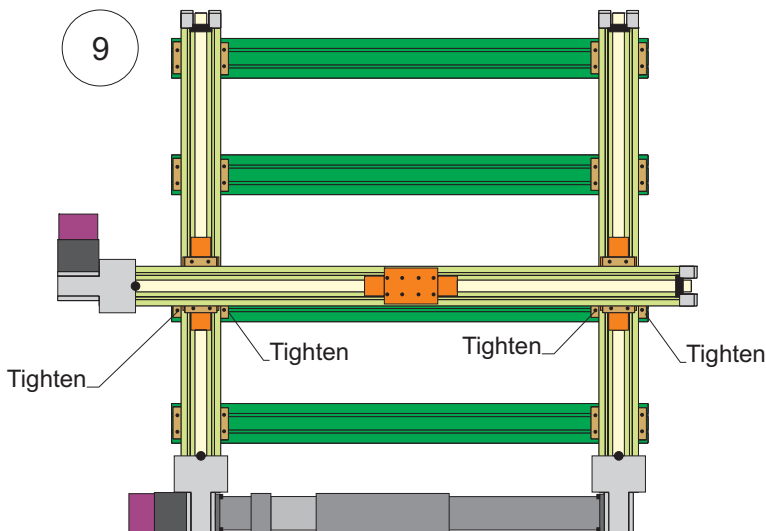
With 3/16" hex key tighten Shaft Clamps to 170 lb-in



Fully tighten Cleats on Separator under Y, Loosen all Cleats on other Separators



Attach Each end of Shaft Cover with 1/4-20 Socket Head Cap screws



With Motor Controller Jog X Axis Until Y Axis is over next Separator and Tighten Cleats under Y

10 Repeat previous Step 9 until X Axis is secured to all Separators

CONTACT INFORMATION

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